

Date: Wednesday, 06/09/2006 1:15:07 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D350-636-012  
 Job Number : 28431  
 Estimate Number : 10804  
 P.O. Number : N/A Part Number : D350636012  
 This Issue : 06/09/2006 S.O. No. : N/A Drawing Number : RTN499  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : 06/09/2006 Type : OVERHEAD Drawing Revision : N/A  
 Previous Run : 28430 Material : N/A  
 Written By : Due Date : 13/09/2006 Qty: 1 Um: Each  
 Checked & Approved By :  
 Comment :

## Additional Product

Job Number:



**DART**  
 TRANSPORT CANADA APPROVAL # 09-89  
 TEL.: 1-613-632-3336  
 FAX: 1-613-632-4443

P/N	D350-636-012	CHG	CHG001
DESC.	Skidtube RH	STC	SH99-7
LOT	B25571	STC	SR00646SE
MODEL	AS350/355	STC	

US PATENT # 5735484  
 CANADA FOREIGN PATENTS PENDING  
 MADE IN CANADA

Seq. #: Machine Or Operation:

Description:

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT RTN 499

2.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1  
 CLEAN UP / TOUCH UP TUBE A/R  
 BUFF BLADE D2741 B \_\_\_\_\_ SMOOTH A/R

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 IDENTIFY NEW KIT WITH B/N'S

4.0

D2741

Blade



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Blade  
 Batch: \_\_\_\_\_

5.0

AN960C816L

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 Washer  
 Batch: \_\_\_\_\_

Date: Wednesday, 06/09/2006 1:15:08 PM  
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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-636-012

Job Number: 28431

Part Number: D350636012

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21083C8

NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

Batch: \_\_\_\_\_

7.0

AN8C21A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: \_\_\_\_\_

8.0

NAS1515H8L

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

WASHER

Batch: \_\_\_\_\_

9.0

D34931

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

WASHER

Batch: \_\_\_\_\_

10.0

D35321

spacer



Comment: Qty.: 2.0000 (s)/Unit Total : 2.0000 (s)

batch: \_\_\_\_\_

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP

WITH NEW B/N

PAPERWORK REQ'D

CAG001

NEW

DESA Procter from return

> D0741 -> B27968 2x  
ANP-16A -> M15432 2x  
MS21083C8 -> M100993 2x  
AN960ID816 -> M16956 2x

New D 2/4/14

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-636-012

Job Number: 28431

Part Number: D350636012

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*206108/26*

Job Completion



*U Dec 19-26*

# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SKIDTUBE ASSEMBLY RH

Job Number: 26835

Part Number: D350636012

Job Number:



Seq. #: Machine Or Operation: Description :

40.0

NAS1515H8L

WASHER



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

WASHER

Batch: m100187

DC 06/06/09 ①

41.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

1-Install inserts as per dwg D2750

DC 06/07/12 ①

REFERENCE ONLY

2-Spray inside of tube with "LPS-3" batch: m101092

FC

3-Install blade fitting D3488-041, wearshoes and ground handling hardware as per dwg D2750

FC

3-Coat all exposed fasteners with "LPS Procyon" batch: 17168

FC 06/07/12

42.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

43.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

44.0

D2741

Blade



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Blade

Batch: B25938 ✓

45.0

AN960C816L

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch: m100186 ✓

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SKIDTUBE ASSEMBLY RH

Job Number: 26835

Part Number: D350636012

Job Number:



Seq. #:

Machine Or Operation:

Description :

46.0

MS21083C8

NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Nut

Batch: M100186 ✓

47.0

AN8C21A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

Batch: M100062 ✓

48.0

NAS1515H8L

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

WASHER

Batch: M100187 ✓

SB 06/07/12 ①

49.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

50.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Package as per PPP D350-636-012

NEED

06/07/12 ①

51.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06.07.17  
06-07-13

Job Completion



2 X

D3532-1

B 27879

PH  
06.07.13

per DSE 9343

NO fin box

D3493-1 WASHER

Qty 2

PH  
06.07.13

Batch #

B26004

06.07.13 ②